


This page acts as a quick reference guide to the various rope and steel colors. Simply open the flap.

Details of the product photos, technical plan views, and 3D renderings may vary from the descriptions provided. All data is subject to technical changes and misprints.

Colors of Ropes for 5/8" and 3/4"


HDPE Panels 3/8" and 3/4"


HDPE Panels Color Mix 3/4"


Matte Colors of Tubes and Posts

Glossy Colors of Tubes and Posts



## Product Name

## Item Number



All technical data may differ, depending on the selected surface, the landscaping or installation depth. The safety zone defined by us may be larger than required by the standard.

The dimensions of the equipment and protective surfacing area have been rounded up.



Most plan views within the catalog are shown with a scale of 1:200. The minimal area zones comply with the ASTM 1487 and EN 1176 standard. Please note: to ensure compliance with a specific country, the corresponding standards must be referred to.

Datasheets and AutoCAD-drawings are available as downloads on our webpage.

Technical Support:
+18645276263

Sales Hotline:

+ 18646271092
info@berliner-playequipment.com www.berliner-playequipment.com














## Berliner Play Equipment for Life

From the first Rope Play Equipment to the Full－Service Provider
The first steps towards Berliner Seilfabrik were made in 1865 ，when a actory producing ropes for the Berlin elevator industry was founded． early 705 s，the company created the first spatial net climbing structure and began the world＇s first production of rope play equipment． However，the rope play equipment division initially remained very small and played a minor role as a side－line business．But even then Karl Köhler who joined the company as a plant engineer in the late
70 s worked with great enthusiasm on the further development and production of playground equipment．When the Bavarian parent company moved out of West Berlin and intended to give up its production facilities in 1995，Karl Köhler，then already Managing Director of Berliner Seilfabrik，seized the opportunity and took over


Berliner Seiffabrik has been developing and producing exclusively As playground equipment and has made a name for itself worldwide． Köhler spent a year there in 2009 with two colleagues and established a subsidiary in Greenville，South Carolina
Today，Berliner Seilfabrik is an international play equipmen manufacturer and a full－service provider with around 150 employees， a subsidiary in the USA，and a strong partner network across the globe． Children can climb and play on Berliner structures across 56 countries． Our family－owned company，based in Berlin＇s Reinickendorf district，
is already being run by the second generation of the Köhhler family with the utmost dedication and commitment．We are proud to be one of the world＇s leading and recognized manufacturers of playground equipment，producing high－quality，unique，modern，and versatile play structures with high play value in Berlin，while continuing to gro

Over 50 Years of Experience in Playground Equipment Our claim＂Play equipment for life＂means a lot to us．It defines the experience in playground equipment，we have built up an extensive product range with creative ideas and industry expertise．We offer unforgettable，fascinating designs for all types of play，whether indoors or outdoors．Sensory play elements form essential neural connections in the human brain．Therefore，we make sure that our pla equipment consists of different surfaces as well as reacting materials．
By using materials such as rope，rubber belt membranes，metal or wood，the children learn to perceive their surroundings consciously．

Our play equipment is durable，safe， $100 \%$ made in Germany，and buit to last for generations．We pay special attention to the sustainability of our materials and and thus the

National and international patents of most of our products are proof of our individuality and technical edge．The broad expertise of our company is highly appreciated worldwide．We are permanent and active members Committee for spots and leisure equirment

As an innovative full－service provider for playgrounds，we accomp stages of your individual playground：from the initial planning to the maintenance of the completed structure．Due to our own in－house production and the wide range of our play equipment，along with the
extensive services，we offer you top quality and maximum flexibility in the implementation of your wishes

Berliner Creative Center
One of our greatest competitive advantages lies in the developmen
of customized playgrounds．Whether it＇s an Australian bottle tree of customized playgrounds．Whether it＇s an Australian bottle tree
a hot air balloon based on a work of art or the longest climbing structure－our Berliner Creative Center fulfils every architectural wish．Architects，designers，landscape planners，and engineers desi
customized and one－of－a－kind play sculptures，create new shapes customized and one－of－a－kind play sculptures，create new shapes
and implement customers＇wishes．This results in distinctive play landscapes which encompass customers＇ideas with optimal safety and maximum play value．
To help you visualize your ideas and find the perfect design for you playground together，our creative professionals produce high－qualit
three－dimensional renderings before the construction phase．Even three－dimensional renderings before the construction phase．Even wishes and adapted to the geographical environment．Let your magination run wild！
haddition to the Berliner Creative Center，which is based in Berlin a
 dministrative divisions are located，there is a planning and design department exclusively for the American market at
our subsidiary in Greenville， our subsidiary in Greenville，
South Carolina．Our playgroun equipment has already won sev German Design Award．

## Maintenance \＆Service

> Waantenance \& service All Berliner Seifabrik equipment requires little maintenance and involves virtually no follow

High－quality cars must be inspected regularly，the same applies to high－quality play equipment in order to guarantee ongoing safety．
For this purpose，our staff and authorized retailers are trained in the specific maintenance requirements of our equipment．Our economical maintenance contract guarantees the durability of our equipment and the safety of children，according to the ASTM Safety Standard．
Proper installation and maintenance are conducted by our trained staff or an authorized dealer．If equired，we are more than glad to assist you with self－mounting．
the solution．
Installation Hotline
Istallation Hotline
18646271092

回省品 5品配家


Berliner Technology \& Design

All of our play equipment has one thing in common: through the combination of careful material selection and the right dimensions of all components, we reach a high loading capacity throughout our product range. All load bearing elements of our Frameworx system are corrosion resistant. They are either coated using the two-layer epoxy-polyester process, like the tubes, or made of aluminum, like the nodes and clamps for rope and panels. The ropes have been manufactured using materials with proven durability under extreme weather conditions and high play frequency.

The repeated awarding of the Red Dot Design Award as well as the German Design Award to our play equipment is proof of our high standards in design as well as functionality.

All standard structures manufactured by Berliner Seilfabrik has a certificate and is branded with the TÜV Mark label. The relevant standards, EN 1176, ASTM F1487 and CSA Z614 have been adhered to and guarantee maximum safety.

Even the toughest equipment shows wear and tear after years of use. This however, is no limitation of Berliner Seilfabrik equipment. We are able to replace the oldest of net structures, even the first from 1971. Our lifetime spare parts guarantee ensures that even after 50 years, our play equipment remains attractive for the children.

Cloverleaf Ring
It is a jewel, though more useful: Because of its elaborate shape, the Cloverleaf Ring connects ropes at their crossing points, without sharp edges or entrapments. For maintenance it makes the replacement of individual rope strands a simple task.

The Cloverleaf Ring is made in a forging die. Thus, the aluminum fiber course is optimized and the ring extremely long-lasting. The Cloverleaf Ring represents our ingenuity like hardly any other element.


Ball Connector
It has always been our aim to create our sophisticated products under the main constraints of design and safety, without
compromising function and stability. Hence, in early 2002 we introduced a new tensioning mechanism, AstemTT ${ }^{\oplus}$.

The spatial net tensioning system lies within an aluminum ball, made of $85 \%$ recycled material, sealed with a durable hard rubber cap. The Ball Connector is sandblasted and solventfree trial period we have adopted this rope tensioning technology as a standard for our three-dimensional play equipment.
"In order to ensure the children's safety during free play on our structures."

"Our spare part guarantee ensures the durability of all play equipment, even after 50 years."

Aside from the intelligent mechanism and harmonious integration into the Frameworx structure, AstemTT ${ }^{\oplus}$ simplifies installation. The spatial net can be tensioned
evenly across the entire structure. Furthermore, all tensioning mechanisms are contained within the closed sphere, making

In order to ensure the children's safety during free play on our structures, all technical connection
elements have been banned from the play zone. Our patented tensioning system contains hooks inside the aluminum sphere.

It goes without saying, that thanks to our tensioning system the net can be tensioned particularly easily and evenly.


In 1834 the steel cable was invented. The roots of the Berliner
Seilfabrik company also go back a long way with the start of Seilfabrik company also go back a long way with the start of the industrial production of steel cables in 1865. We are proud, against the background of this tradition, to produce our special This ensures that the quality and technical specification of the opes always meet our high standards.

The direct influence on this own manufacturing process enables us to be as flexible as possible and to respond to our customers
wishes. An extensive range of diameters, metallic cross-sections, wishes. An extensive range of diameters, metallic cross-sections.
and color variations characterizes our portfolio. We have the right rope for a wide variety of applications and loads. The sheathing of the individual outer strands with polyester yarns in carpet yarn quality ensures high abrasion resistance and color fidelity. The wire quality used complies with EN 10264, galvanized with a strength of $1770 \mathrm{~N} / \mathrm{mm}^{2}$. For ropes in the direc grip area, we mainly use four-strand ropes, which are based on ensures a high grip. Constant quality is important to us. It is the 63 revolutions per minute ( 63 rpm ) at which our machines operate that provides the erfect speed at which the best compaction of the applied
strands can be achieved for a strong rope.
 Materials
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## Great Fun for small Children



Bridges with rubber membranes or small-meshed nets are very popular and train the balance for the next developmental stepSmall nets offer the chance to gain initial experience in climbing Small nets offer the chance to gain initial experience in climbing meet another need at the same time. Children want to be high up! They enjoy the view or the overview. Here, everything is as beautiful as on daddy's arm and you are finally taller than your older sibling.



## Berliner

Sustainabilility


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Places to learn and grow
That's pretty high up here! Can I do it? Do I dare?" In those moments at the playground, when children ask themselves suc leasning processes are essential for children later in life. Whethe at the wheel of a car, on the slopes on a skiing holiday, or the dequate self-assessment. Therefore, mastering new challeng and taking personal responsibility should be learned at an age. The playground is the perfect place for it.

The European Safety Standard DIN EN 1176 and the American Standard ASTM specify requirements for playground equipment that are intended to protect children from unpredictable, foreseeable hazards and accidents with disabling or fatal consequences. At the same time, the standards acknowledge eature of play provision" and play provision should aim at afering children"the chance to encounter acceptable risks environment." On the other hand, overprotectiveness can lead playgrounds completely losing their learning function.
Since the standards came into existence, serious accidents on Guropean and American children's playgrounds have becom extiner Seilfabrik participated in shaping the standard in the field of the spatial net due to its expertise. The following thre essential findings are of particular importance
Coser

(1) The playing child has at least three safety points on the equipment to move forward.
2 Involuntary falls through are not possible with a suitab mesh size.
(3) With play equipment that narrows towards the top you always fall vertically either internally into the next structure to the safety surfacing below.

The Benefits of risky Play
Challenges and risky experiences during play are extremely peirskils ond Ien Sandseter an associate professorat Quee claims that risky play is appropriate and perfectly normal for a child's development due to the anti-phobic effect. If children
 get an experience in handling anxiety-provoking situations: reduced as the child experiences a motivating thrilling activatio while learning to master age adequate challenges." "Hindering children from partaking in age adequate risky play may result in increases in neuroticism and phobias in adulthood."
children lack risky experiences, there is a chance they will grow up anxious and unprepared for real life. According to the rm, a bruise, or a brain concussion.

Children cope with increasingly hazardous situations step by step and thereby gain risk competence, self-confidence, and the ability to face and navigate difficulties. Risky play also promotes socia behavior. For example, children help each other out when their next moves. In addition, risky playgrounds encourage children to be more active, compared to monotonous playscapes that are less stimulating for physical activity

With play equipment that looks challenging, certain risks can e easily recognized. As a result, users are deliberately more quickly, they start looking for the nevt hallenge. Then adjacent roo more thrills but posing greater dangers at the same time, draw their attention. David Ball, professor risk management at
Middlesex University -ondon, states that to many safety
prevent older children from going wild on playgrounds.
They look for They look for more
dangerous places or abandon healthy exercis altogether. Thus, effectiv protection against serious risks but making them visible.""The from the University of Sydne

We strive for an optimal balance between safety and ag appropriate, predictable risks for these reasons. Therefore, playgrounds turn into places of learning where children learn
how to spot and control dangers, master stressful situations and take personal responsibility. It is the only way for children to prepare for the great adventure of life.


## LevelUp

Tradition and innovation -
the old established idea of towers and platforms redefined.
2



Play Panels
The sensory-motor play panels offer children a great additional adventure
while training their motor and auditory skills. Because they are so close to
he ground, theyare also easily accessible for childrese to

LeveIUp.05.2 LU.005.002

$\qquad$ thre slides and offers various different
ascents. If you climb the different levels, your each h heieight of falmost 10 feet.
Two play panels round of this Levelup Two play panels r .


\section*{






Rope Ladder
Climbing Plates
Rocking Plate Seat
Access Rung
Stepping Forms

$s$-Ladder

## $+-\operatorname{HO}_{4}+$





## Greenville

Playhouses, Rope Playhouses, Towers and Triitopia - this product group is setting a new standard. All these different types of structures have one in common: the Greenville bamboo style.
*


Basics

## Greenville

Our special product group Greenville adds an element
of natural design with the addition of bamboo panels.
Treehouses, Rope Playhouses or Towers can be used as stand
alone structures or can be extended by Bridges, Tunnels, and
other elements. Wt the mirs you can create entire individu

Bam \& Boo convince with their spatial nets on the inside. With the Towers you can reach unimagined heights, create space for play with a relatively small footprint. The Greenville structures can be combined in endless configurations using exciting can be combined in end
connecting elements.


Inspiration for individual Greenville Design:
Whether it's an underwater world, a fairytale castle or a dragon's lair -
whatever themed world you want, come to us with your ideas! Together
we will make your imagination come true


Greenville Triitopia

Welcome to the Realm of Imagination! Triitopia combines award winning design with tried and where reality and fiction blend together and evolve into the unpredictable interplay of transparent and closed facade elements that are combined in close-knit, nestled and asymmetric ways. Diverse net pieces invite you to climb, and ead to numerous corners and angles, and up to viewing
areas and slides on different levels. Let the various Greenville products merge into one another and a new world will arise.

The Chaos has a System!
Behind the seemingly random construction, lies a highly custom designed in a shape and size to a maximal extent. To do so, choose from a wide range of different net elements, panel types and slide options, and let your custom adventure world become a reality with us.II goes without saying that Triitopia can be combined with nearly all other Berliner play equipment.


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## Greenville Triis

The idea of climbing a tree just to see the earth from
another perspective, is as old as the trees themselves.
This was our inspiration to develop the Greenville Trits.
need at least an access or a connection from another
Trii. Create your own Trii house village.


Various possible Combinations






## A second Chance at a new Life

Giesenberg play area in Wichlinghausen, a district of Wup pertal in Germany, has been given a complete overhaul.
Wichlinghausen is known as a deprived area. The newly designed area should inject new liferived area. the district. The new sen" program. Better paths, more sun and new play equipme will make it a success.
The landscape architect responsible for redesigning the area is Mattis Ricken. Ricken works for the city of Wuppertal and has been supervising the
project from the very beginning. Mattis Ricken states:"'The area itself has actually had a project from the very beginning. Mattis Ricken states:" The area itself has actually had a
play park for many years. This was last refurbished in the eighties. Before building work began on the Nordbahntrasse, the play area was set in a dark corner; it was also heavily overgrown and not considered very safe. Because of its shady location and vandalism, the play equipment was in very poor condition. As a result, children played very rarely here. The roots had destroyed parts of the paths and the foliage allowed very little light onto the play area. The wooden play equipment was most affected by this. It all had to Seilfabrik, which has been given a new net as part of the developments.

"The new play equipment is a real hit and has been very well received by the children."


Greenville Combi. 077
90.293.077
$\square$
$\leq{ }^{(m)}(:-1)$ $26,0 \times 15,1 \times 5,2$
$85-2 \times 49-7 \times 16-11$
 $\begin{array}{ll}\text { EN176(m) } & 29,5 \times 18 \\ \text { ASWMCSA (m) } & 30,9 \times 19\end{array}$
$\qquad$

$\downarrow \operatorname{astm}\left(m A^{-(-1)}\right) \quad 9$

, very challenging in the planning phase. Because
 by the playing field made from artificial turf. The large slope has a vertical distance of over 49-3.-3. This was to be used as an was already a wooden tower here with a slide that led down into the valle
But the new play equipment needed to offer more: interesting climbinaley. value, an open net bridge with a possibility to look across the whole play area, and of course, the play equipment itself had to be a design feature. The new play equipment is a real hit and has been very well received by the children. Even at the official opening, well over thirty children were rushing about the equipment at the same time, wanting to climb and slide," explains Ricken enthusiastically.
Marcus Vellmanns, employee at Berliner at that time, says: "Originally, the old slide was going to be reused. Joining it to our new equipment wouldn't have been a problem. Our colleagues from the technology department have individual solutions for every play area. Unfortunately, however, the TUVV did not approve this. The slide itself no loninstead of connecting steps, there is a ramp in place. This means the to nearby cycle and footpaths are easily accessible to both pedestrians with buggies and to cyclists - without steps. Landscape architect Ricken explains: "The play equipment is even visible from far away, inviting children to climb and speed down the slide into the valley. The children from the neighboring school also really enjoy spending their break times in the play area again now.
walks and cycle rides. Nowew it's sxcititing eape the the little busy traftic, enjoy to be able




## Greenville Leaves




Greenville Towers


Further development of the Towers has created new opportunities in the design of playgrounds and the utilization
of space, while blending in with the natural surroundings. of space, while blending in with the natural surroundings.
The Towers provide the answer to three key playground The Towers provide the answer to three key playground
requirements. First, their height ensures that maximum play
in the Greenville style series, with tall towers constructed in diverse designs. Second, the Towers can be combined in endless configurations using exciting connecting elements. $\underset{y}{3}$ . Tunnels.

Safety Area depends on th
final Design.


Tower4





Greenville

## Rope Playhouses

The spatial net as a play component is the perfect base for a structure on a playground to climb in. Climbing in a threedimensional net is a challenge that stimulates 3D thinking and the psychomotor skills of children. Three-dimensional nets in Duter frame structures are used to build a huge combinatio
from the start or keep adding to it step by step. The Greenville structures even become better by adding the bamboo panels while still beine resemblance of a classic Playhouse in na for climbing and the space for recess like a Playhouse.



 Greenville Playhouses? The following pages illustrate number of exciting possibilitie


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+
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Berliner Greenville

Greenville Combi. 02
90.293.002
$\square$ (i.)
$57.6 \times 26-2 \times 15-2$
$\square$ ASTM/CSA (m)
$\square$ ENT176(m)
ASTM/CSA('-


Greenville Combi. 03
90.293.003ASTM/CSA (m)

EN 1176 (m)
$\begin{array}{ll}\text { ASTM/CSA ( }-3 \text {-") } & 7-4\end{array}$

This Greenville Combi. 03 connects a large boo panels via a small Rubber Bridge to a lookout with a Climbing Rope, Rope Ladder and two Access Nets.



Greenville Combi. 793
90.293 .793


Greenville Combi. 045
90.293.045

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A combination of Trii and Splash, linked by





## Woodville

Whimsy from wood - strength from steel


Basics
Woodville

In contrast to typical wooden playground units, Woodville distinguishes itself through its individual design and its durability. This is achieved through the
use of high-quality materials and the hybrid design of wood and steel.



Woodville Combi.03 90.224.100.3

| $\square$ | $\left(\begin{array}{c} (m) \\ (\cdots) \end{array}\right.$ | $7,7 \times 9,9 \times 4,0$ <br> $25-3 \times 32.5 \times 13-0$ |
| :---: | :---: | :---: |
| a | EN 1176 (m) AsTM/SA (m) AstMCSA (-") | $\begin{aligned} & 10,9 \times 13,1 \\ & 11,4 \times 13,6 \\ & 37.3 \times 44.6 \end{aligned}$ |
| $\stackrel{\circ}{\circ}$ | EN 1176 (m) ASTM/CSA ('-") | ${ }_{6-3}^{1,89}$ |
| $\bigcirc$ |  | 5-12 |
| Q |  | Müsen, Germany | This iss large combination of Shackl and

hack2. Two neighboring huts share one Shacke. Two neighboring huts share one
postand a further hut is connected via
a Rope Bridge Two Slides and various a Rope Bridge TTw Slidides and various
elements as well as diffenent platiorm heights s. nsure a multi-facetted climbing
lanscape. ndscape.



Woodville Combi.033

### 90.224.103.3


which allows seasy hacesss, this Wooovville
Combics Combi is ideal for smells chilistron VVarious
Cimbing features, such as the Rope Ladder, and Ramp, offer various evevel. Sf climbing difficulty. The Suspension Pridge, which encourages the little on
to both test and improve their sense both test and improve their se



Woodville Combi. 04
90.224.100.4




Woodville Combi.05 90.224.100.5



The shacks are available with different add－ons and in various combinations，which is standard at Berliner．Due to the mirrored inclination，the higher and lower houses can share a post and form a combination．In doing so，you have the choice of a triangular or
rectangular balcony between the huts．Choose and bridges，and build your own climbing landscap with Woodville． and bridges，and build your own climbing landscape with Woodville．



Climbing Rope


Access Bridge
Banister

## $+1+$

Rocking Plates

## —8

Ramp


N人一川
Panel Bridge
Suspension Bridge

（\％）
Transfer Station


Sand Table
expansion Possibilities
A shack，a couple or an entire village？There are no limits to your imagination．
Create your own Woodville！
Cols
$+$


Shack4



## Spooky Rookies

Play equipment for climbing beginners
Q



## Spooky Rookies Wonderwalls

Wonderwalls is our latest innovation in play equipment for oddlers. Fitted with a wealth of play functions in a reduced space, Wonderwalls are specifically aimed at the needs of oddlers and pre-school children. Each equipment design
offers a number of play worlds that are interconnected by
walls, which are fanned out around a central posst. As well as
space for retreat, children are encouraged to engage in role-
playing games using elements such as Sand Tables, Benches,
Sand Workshops, or openings in the walls. Language and socia
skills are fostered and practiced in a playful way.
The colorful design and the choice of natural motifs such as
The colorful design and the choice of natural motifs such as
create an inspiring environment.

Thanks to the modular system, low rope elements can be connected directly to the walls. Children can enjoy their first experiences in balancing, or crawling on wobbly surfaces, which play an important role in developing a sense of self awareness.
The use of va
The use of various robust materials such as HDPE, steel,
aluminum, rubber membranes, or rope not only ensures the longest possible lifetime of the equipment, but also offers a wide range of changing surfaces to explore different sensory experiences. Children thus learn to perceive their environment
more consciously.





Wonderwalls. 02



Wonderwalls. 03

| 90.29.700.3 |  |
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|  |  |
| $\circ$ EN $1176(m)$ <br> $\bigcirc$  | ${ }_{\substack{124 \\ 4.4 \\ 2}}$ |
| \% 19 | 2.5 |




Tunnel with Hiding Place Search and find is fun, because


Jungle Rope
Who manages to balance over






Add-on Components only for Spoo M and Roo M


Add-on Components only for Roo M



## Univers

The universe of spatial net structures in a wide spectrum of colors, shapes and sizes


Univers

## Lunia

Big dreams, big freedom - our new Lunia makes climbing wishes come true. It is available in two different sizes. The spatial net inside can be reached via different ascent possibilities, such as Climbing Plates or Rope Ladders. For even
more fun in the three-dimensional climbing net Rubber Mats ore fun in the three-dimensional climbing net, kubber or HDPE Panels can be added. Desp.
the structure has a small footprint.

The textile membrane is dirt-repellent, $100 \%$ recyclable and resistant to UV light. In addition, it protects the little climber from the sun. Lunia can be used as a hot air balloon with
basket or without a basket with the design of your choice basket or without a basket with the design of your choice. The
play equipment is also surrounded by a safety grid under the play equipment
balloon cover.


Inspirations for individual Lunia Designs:
Whether it's a globe, a baseball or the logo of your sports club -

serner miver







## Univers <br> Joe Brown Collection






## Univers <br> Cosmo

The first totally spherical rope play structure offers exciting
play options. Cosmo is a whole new round of equipment. Apart from the basic system of fun in play due to its many freely selectable add-ons and diverse out its it in ing nets and walls or the Banis with its double curved tubes can be added all around. The

Curved tubes of the frame system are made of stainless stee the connecting points of the space structure of powder coated cast aluminum. In the standard version equipped with design by powder coating


Cosmo. 20
90.112.200




## Univers <br> Quadrifol


possible. Numerous combination possibilities are offered by
the large selection of creative add-on elements. Be inspired and design your own Quadrifol or choose from our various
ideas! Itang wout with the Dangle Arc, spin with the Duck libe
bounce or relax on the Chessboard Arc just to name a fewchildren will have infinite fun!


Add-on Components for Quadrifo
Satellights (p.204)


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\begin{aligned}
& \text { Net Arc with } \\
& \text { Climbing Ropes }
\end{aligned}
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### 71.133.000



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Univers
Classics


Climbing, rocking, hand-over-hand climbing and swinging, up and down, horizontally, and vertically - net structures offe
hours of fun and adventure on several levels. These original hours of fun and adventure on several levels. These original
spatial nets were born more than 50 years ago as a play concept, continuously further developed in form and
and are still popular after several generations of play.
infferent geometric shapes, sizes, and frames form the planets have rope play universe. With our Frameworx frames, we have achieved an optimal net volume, i.e., with the Spaceballs. Plenty of room for playing on a small area. All structure
feature the innovative AstemTT* tensioning system. $\left.\begin{array}{c}188 \\ \text { Various Add-on } \\ \text { Components for } \\ \text { Univers }\end{array}\right)$





Jupiter. 13


Jupiter. 07
90.140 .001
 A long Suspension Bridge a Rope Ladder and a side access net are alternative ways
fo access the Jupiter. Brave climbers who dare to go up to the top receive a great rim
down to earth along the curved Slide as down to ea
reward.



Jupiter. 02
90.140.030


Phoenix. 02
90.140.921


G\%






A variety of add-on components for the Univers product line provides a large assortment of options to customize the play area for all age groups. The more options the more challenging and engaging the play becomes! Add-ons such as Hammocks, Slides, Ladders, and Bridges and many other exciting choices are available to keep children moving. Climbing, swinging, swaying, and sliding all add
up to children making decisions, socializing, and taking healthy risks for their development. The up to children making decisions, socializing, and taking healthy risks for their development. The
components make it easy to modify your Univers structure to make it fit into a larger or smaller area depending on your site plan. The add-on components can also expand the playground to be more accessible and inclusive. Also discover our Fast Lane Slide and bring additional color into play!


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\underset{\substack{\text { Fast Lane Slide } \\ \text { (p.190) }}}{(1)}
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\left.\begin{array}{c}
\text { Curved } \\
\text { Concave Slide }
\end{array}\right)
$$



Duck Jibe

$\overbrace{4}^{4}$
Suspension Bridge

with Handrail

Irved Tunnel
Slide


Net Fort




Fantastic, fast and colorful: Our Fast Lane Slides!

every standard equipment in the Greenvilie, Univers, LevelUp,
and Terranos \& Terranova product groups. One color, two colors, three colors or more! In regard to customization, your imagination determines what comes true! Our wide range
of colors and design themes allow numerous combinations of colors and design themes allow numerous combinations
flames, dragon tails, rocket ships, even our popular flames, dragon tails, rocket ships, even our popular
Greenville bamboo slats can be used to theme your Fast Lane Slide. Individual modular panels make them even more customizable, and their shape is precisely created by our CNC machines.


## Polygodes

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## Basics <br> Polygodes <br> 乐

There is enough space in our central mast play structures for children to enjoy the thrill of playing at great heights simultaneously. Our Polygodes are available in three basic orms, each varying in its number of anchor points. Both the etragode and Trigode models exhibit classic, architecturally influenced lines. The Trigode's rope net is anchored into the
ground at three points, whereas - as its name suggests - the
Tetragode extends from the central mast outwards in four
directions to create its play space.

The shape of the Pentagode offers even more space in whic to climb. Its pagoda-like proportions lend an exotic touch to any playscape. Its spreader bars extend outwards from the central steel mast, supporting five double ropes and pivintagonal form creates an especially large space in which to climb.


198


## Expansion Possibilities

Ther matr stand-alone play structures - but if space permits, why not stand-alone play structures - but if space permits, why not
expand? With almost any combination possible, simply get in touch to discuss the possibilities. For example, a Tetragod can be directly attached to another Tetragode of the same size or the next size up or down. This allows for the creation
fentive moun ranges Why not combining four of our central mast structures? Let your imagination run wild and see what happens. How about a low rope landscape crowned by of our bamboo-paneled Greenville playhouses? The following pages illustrate a number of exciting possibilities.


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## Polygodes <br> Tetragodes





Access Net


## Terranos \& Terranova

Our range of climbing components can turn any space into a netscape and low rope course.

A


Basics

## Terranos \& Terranova

The Terranos \& Terranova low rope course elements offer children and young people plenty of space to climb, swing
and dangle, but also to chat and relax. Thanks to individual planning, aty area can be tansfor ax moa ne landsca Whether it's an open, flat area, e. g. a school playground, or always room for climbing and dangling. An infinite number climbing elements, consisting of ropes attached close to the ground, allow climbing and balancing fun for children with different abilities.


Inspiration for your individual Terranos \& Terranova installation: t's not only the wide range of colors for posts and clamps that allows you to design your installation according to your wishes. Thanks to our own milling machine, we can create installation? Perhaps an urban jungle or the mascot of your sports club?



Design your own
Terranos \& Terranova Structure

In four simple steps, we will show you how you can create your own
climbing landscape with our low rope course elements.



95.171.728
 No need to wearcept a ofressess coure, but there
still plenty that needs is still llenty that needs to be mastered.
This is o children's birthday party this is a challenge for the action seeking



## Terrano. 2696

### 95.172.696

| $L_{(0)}^{(m)}$ | $\begin{aligned} & 12,1 \times 13,4 \times 3,5 \\ & 39-7 \times 43-10 \times 11-6 \end{aligned}$ |
| :---: | :---: |
|  | $\begin{aligned} & 15,6 \times 16,4 \\ & 16,1 \times 17,0 \\ & 52-9 \times 55-10 \end{aligned}$ |
|  | $\begin{aligned} & 2,5 \\ & 8-2 \end{aligned}$ |
| 우ำ | 5-12 |
| Q | Rauderfehn, <br> Germany |

$\qquad$ This structure offers a circuit for climbing,
so nobody needs to touch the ground. There is plenty of
to take a break in.


## Terrano. 1895

95.171 .895

| $\measuredangle$ | $\left(\begin{array}{l} (m) \\ (-n) \end{array}\right.$ | $\begin{aligned} & 8,8 \times 8,9 \times 2,1 \\ & 28-7 \times 29-2 \times 6-11 \end{aligned}$ |
| :---: | :---: | :---: |
| $\cdots$ | EN 1176 (m) ASTM/CSA (m) ASTM/CSA ('-") | $\begin{aligned} & 11,8 \times 12,5 \\ & 12,4 \times 12,6 \\ & 40-7 \times 41-1 \end{aligned}$ |
| $\circ \stackrel{\circ}{\circ}$ | EN 1176 (m) astucsele | $\begin{aligned} & 2,0 \\ & 6-7 \end{aligned}$ |
| คำ |  | 5-12 | This combination in a circulara arangement

is offering a lot: three Hand-over-Hand Rope Loops, a Net Wall, a Climbing Rope,
No horizontal bars, a flat net, a Handtwo Lorizontal bars, a fat net, a Hand-
over-Hand Ladder, a swinging Rope, and Billancing cabe. A alancing and climbing
kill sere inporoved readily and fun is skill sere imp
guaranteed.




Terrano.658
95.170.658



$\mathrm{S}^{9}$
$3\left(\begin{array}{c}\infty \\ 30\end{array}\right.$


Terranova. 4


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Terranos \& Terranova Curlies

With their curved posts, he new Curries wind gently in the
air and offer a net floor to rest on at different heights. A
Climbing Ascent or Rope Ladder serve as an ascent; Sliding Pole or Banister speed up the descent. The climbing towers are available in four different sizes. The Curly 1 offers small
climbing beginners the optimum challenge at a height of $j$ then over 3 feet. The Curly2 goes up to almost 6 and a half feet, and the Curly 3 to just under 10 feet. From there, you have a good overview of what is happening on the playground

Thith gh Tunnels and Bridges, you can connect our Curlie with each other as you like and create your own climbing
world at slight heights. The Curlies are also a good addition your climbing landscape with other Berliner play equipment. How about a large Curly 3.01 and a Net Tunnel that leads to
DNA Tower at a height of almost 10 feet? De posts, the Curlies fit in perfectly with the mentioned towers.


Add-on Components for Curlies


2


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$\square$





## CurlyCombi. 02

90.293.791




## playground should be varied and encourage moveme

 ncludes climbing, balancing, swinging and lettiovement. And after all that effort, what could be better than to lie back a hammock and let your mind wander? Such varied net andscapes can be created from components of the versatile
## (he Customer's



Crossed Stairway

## $\xrightarrow{+}$ <br> Crossed Rubber

$|\cdots \cdots|$
NATM|

1 x

Floating Net



Balancing Cable
with Handrail
1
Balancing Cable
with Loop Rope


| $\vdots$ | $\vdots$ |
| :---: | :---: |
| Climbing Rope | $\vdots \vdots \vdots \vdots$ |
| Climbing Rope (several) |  |


Slope Climbing Rope
1 -
$\cdots$
Chessboard Bridge

pider's Web
Spider's Web
Quad Net (vertical)
Quad Net (horizontal)
Folded Net




N
slide

190
Discover ou
Fast Lane Fast Lane
Slides.



## HodgePodge

A variety of sturdy, durable sport and play elements!




HodgePodge

## Swinging

Swinging develops the user's vestibular system, i.e., the ability to coordinate body
movements, eye movements and balance. In addition, it supports the development
of motor planning and motor control, as is the case with climbing. This includes th
detection of the movement position of the body in space or on the play equipment and
the resulting necessary coordinated movements.


Various Seat Elements


[^0]






## HodgePodge Rotating






## HodgePodge Rocking

Different rocking equipment ensures that children can gently rock, regardless of their
development. Rocking develops body awareness and consciousness while improving development. Rocking develops body awareness and consciousness while improving
their strengths and motor skills at the same time. The different rocking equipment and the resulting varying challenges to get them going give children at different stages of development the opportunity to gain their own experiences in rocking and bouncing

## Abakus. 2.1

90.260 .801

| 90.260 .801 |
| :--- | :--- |

 Chidren get wings with the Abakus. The
stylish organic design and the use of
stainess stainless steel gives identity to taeter-
totter. Another impressive feature is three
relocatable balls for balancing different relocatable
weights.



Berliner HodgePodge




## HodgePodge Sports

## Horizonto. 3

95.190.010

$\theta 8$




Calisthenics. 02
95.190.481
$\measuredangle\left(\begin{array}{ll}(m) \\ (-\cdots)\end{array} \begin{array}{l}3,2 \times 9,9 \times 2,4 \\ 10-5 \times 32-6 \times 7-10\end{array}\right.$ Calisthenics.02 combines climbing and
calisthenics in one and looks good into the beragain! Whether pull-uspor hand
over-hand moves. fituess fans will over-hand moves: fitness fans wili be
spoiled for choic when using this siece
of apparatus, which is more than 30 feee longs. Cliststenics.02 is sust one of many possible variants: hhe color, shape and
functionality can be tailored ty your specific reutirements to fifi in with your
surrinudings, whether urban or natur surroundings, whether urban or nath
Get in touch with us about your wishes



## Calisthenics. 04

95.190.507
$\square$ $5,7 \times 4,8 \times 3,3$
$18-6 \times 15-6 \times 10-8$
alisthenics. 04 offers countless fitess opportunities on horizontal bars of
different heights, a balance bar, wall bars, and a monkey swing. The moduluar
nature of the system, with its posts and nature of the system, with its posts and
Terranos-camps, alows oftre creation
of multificeeted calisthenics equipment o of multifaceted calisthenics equipmen



## HodgePodge <br> Climbing, gliding and balancing

Climbing in spatial nets offers the opportunity to gain initial experience of climbing in three-dimensional space. This promotes spatial imagination. Balancing on ropes, wobbly walking or even crawling on rubber bridges or concentrated walking over a close-
meshed net trains balance and prepares toddlers for the next stage of develo oment.



Cherry. 140
90.160 .202


9


## HodgePodge Satellights

Just playing on rope play equipment is a lot of fun for children,
but also promotes their skills and competencies. What if there
was a rope play structure that thad interactive properties,
offering even more learning opportunites and fascination?
That's exactly what our new innovative eroduct Satellights
does. Children can experience an exciting interactive game on
the rope with Satellights. There is no need for external power
supply or batteries, making the use of this play equipment
$100 \%$ sustainable. The energy you need to play is generated
by simply turning the wheel of a console right next to the play
structure. Running the power supply cable inside the rope
enables the drive of fiscs that had light incorporated into
them and glow differently depending on the chosen game
option. This way, the durable components and technologies of our play equipment are combined with the innovative
solutions of interactive play. solutions of interactive play.
Children can choose from three games - Reaction, Lights Out and Speed Test - and train their fitness, coordination,
balance, motor skills, reaction, attention, and other rhysica balance, motor skills, reaction, attention, and other physical
and cognitive skills while playing. They also develop their social skills, interpersonal communication, team spirit, and cooperation.
In addition, the Satellights are weather resistant and can be
installed both outdoors and indoors.

## 招



## Satellights. 01

### 90.340 .127

|  | $\int_{(m)}^{(m)}$ | $\begin{aligned} & 0,3 \times 3,3 \times 3,2 \\ & 0-11 \times 10-7 \times 10-2 \end{aligned}$ |
| :---: | :---: | :---: |
|  | EN 1176 (m) ASTM/CSA (m) ASTM/CSA ('-") | $\begin{aligned} & 3,3 \times 6,3 \\ & 3,9 \times 6,9 \\ & 12-9 \times 22-7 \end{aligned}$ |
| $\stackrel{\circ}{\circ} \downarrow$ | EN 1176 (m) ASTM/CSA ('-") | $\begin{aligned} & 1,22 \\ & 4-1 \end{aligned}$ |
| $\bigcirc$ |  | 2-12 |
|  | n, or blue today? Whe agility, or and lots o llights requ and are pe | which game shall her you are testing durance - with have a playful un alone or with <br> a relatively small ect for placement |




Satellights. 02 90.340 .128


HodgePodge Mixed

## Wasp's Nest. 120 <br> 95.200.120




Speedway. 013
97.110.013


Speedway
97.110.004
$\square$
日



## UFOs



Basics

## UFOs

With the UFOs, children of all ages can explore, play, and climb galaxies where no children have gone before - for even more
fun-filled adventures. The pentagonal Frameworx frame of
stainless steel tubes - connected via hollow aluminum balls
surrounds a spatial net tensioned by means of a spreader ba
All astering elements are safely housed inside the system balls. The rope crossing points are fixed by means of corrosid resistant, drop forged ball knots made of aluminum. The special spherical shape excludes entrapments and entanglements. produce larger and more complex fleets.


-



UF0.M3
90.220.030





## Twist \& Shout

Customizable play sculptures with planar nets and multiple add-on possibilities

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Basics


With its helical shape, the product Twist adapts to any
$\begin{array}{ll}\text { With its helical shape, the product Twist adapts to any } & \text { Shout's steel frames run parallel. Whether they rejoin after } \\ \text { landscape. Arches of different sizes can be combined at various } \\ \text { looping or protrude tongue--ike into the landscape is }\end{array}$
angles. Whether the climbing structure is 16 or 1,600 feet
long, the net made of original Berliner Rope provides
continuous climbing fun for young and old alike on a varied
continuous climbing fun for young and old alike on a varied
and challenging climbing course. The patented Charlotte-
and challenging climbing course. The patented Charlotte-
Connector lets the rope disappear in the frame and simplifie
the tensioning process.
left entirely to your own creativity. Beyond the nature
of its design, Shout also offers cuntless adddon of its design, Shout also offers countless add-on
components. Why not be inspired by our add-on components. Why not be inspired by our add-on
components of the Univers product line on page 18 or contact us directly.


Add-on Components for Twist \& Shout

## Hammock



## $\ldots$ <br> Rocking Plates

## +3 -1




高事

## Twist \＆Shout Cloverwood

Playgrounds and art can be combined wonderfully in public spaces，as is proven by one of our latest innovations．Thanks to
the warmth of its wood and its undulating curves，Cloverwood sinvind the flathetically appealing all at once．Both the ame and the flat netting offer playground fans an exciting When seen from above，it takes the form of a four－leafed clover．This lucky cloverleaf shape has a particular meaning for us at Berliner，since it finds representation in the aluminum
fixture we developed for our spatial net structures，the so－ innovation．
The frame is made of laminated larch，across which the rope netting is stretched．The ropes are tensioned by the patented
Charlotte－Connector，used in a wooden frame for the first time Through steel connectors，Cloverwood achieves its interesting shape and stability．


回噱行




## Twist. 03

### 90.297.003






worth wists intertwine like a strand of $\mathrm{D} N A$










## Geos

## 0



## Basics Geos

These structures are ideal for climbing on the inside or outside. The Geos offer enough space on the inside to play soccer or as
a safe play area with plenty of room for Hammocks or Ladder
The pure carbon molecule C60 consists of 12 pentagonal and 20 hexagonal carbon rings with a total of 60 atoms - one at each node. Geos are constructed according to the same priinlengths Three types are available for by changing the tube


Leonardo da Vinci (1452-1519) studied Platonic and Archim
dean solids and designed based on the icosahedron the first globular spatial structure.
R. Buckminster Fuller (1895-1983) completed the research which Leonardo had begun: With his version of the structur
similar to a C60-molecule, emerged the form which we all similar to a C60-molecule, emerged the form which we all
know today as a soccer ball. This buckyball shows twelve black pentagonal faces, which are surrounded by 20 white hexagopentagona
nal faces.
hour product group Geos, da Vinci's and Fuller's sophisticated
3
accidence is realized congenitally - and playfully




6

## Berlin, Germany

## Sewanstraße

The children of a housing development in Berlin's largest housing cooperative can play soccer and climb in a Geoarena. The Geoarena appears in the form of a dome, in the
interior there is a soccer field, and it can be climbed on from the outside. It was this multifunctionality advantage that shaped the decision to use Berliner Seilfabrik play equipment. Initially, it began with an existing soccer field that was to be refurbished by the housing cooperative. During the review of the existing play area, the people responsible frite updated project hough of another interest in the chidren's play clim playing soccer, there was also a great need for climbing among children. The challenge was to accommodate both needs without using additional space. The solution was the decision to install a Geoarena, from Berliner, which combines soccer and safe climbing
all in one.


Geoarena. 01
95.190.131




다



a safe space. Children lying in Hammocks can be moved gently by other kids climbing in the net structure of the Geo. This makes the play equipment inclusive and helps children Let yourself be inspired by our add-on components for the Let yourseffee inspired by our add-on components for the Let yourself be inspir
Geos product line.





## CombiNation

The clever combinations of all play systems



Basics

## CombiNation




Combinability at its best!

Be inspired by the combinability of our play equipment with
the following examples.
the following examples.


358
Spooky Rookies Levelup $\quad$ Twist \& Shout Details about
Springfield. 05


## Create your own <br> CombiNation!










[^1]


Greensboro, USA
Children's Museum

The vision for the new Outdoor Play Plaza at the Childre
Museum in North Carolina, USA was to have an area with a them Museum in North Carolina, USA was to have an area with a them
park feel, something that was more of a destination rather than a colpark feel, something that was more of a destination rather than a col-
lection of swings, slides and merry-go-rounds on the playground. It needed to be something that would bring visitors in, something
that no one else had. that no one else had.
The Berliner team designed a revolutionary solution, a playground with an amusement park feel, by putting not just one $29^{\prime}-6$ " high
Neptun XXL on the playground, but two, and then connecting the structures with a $29^{\prime}-$ b $^{\prime \prime}$ long tunnel.

"The most important thing with a spatial net is that it is always well tensioned."


 mesh, the tunnel offers an exciting challenge as children cross from one pyramid to
the other. To make this even more unique, the pyramids have been customized with numerous climbing elements, such as: 3D net, Inverted Ladders, Twisted Nets, limbing

If children don't want to climb down, they can always speed down the attached $39^{\prime}-4$ "
The Chessboard Cube offers a different climbing and sensory experience. Whereas, the 3D net climbers provide great transparency, the Chessboard Cube provides a little more
privacy where children can sit or lay comfortably. Like a big, multi-level trampoline, when a child jumps in one corner, it affects children throughout the cube with a sway-
ing up-and-down movement, creating more interaction among the children.

Another unique feature to the design is the $29^{\prime}-6 "$ long net tunnel. Created using a small
mesh, the tunnel offers an exciting challenge as children cross from one pyramid to Rope, Chin-up Bars, Sway Bridge, and a Wasp's Nest lookout. long, stainless steel Slide. Half-open, the ride down is fast!




Bad Schwalbach
95.190.413






# Custom-made 

Custom-made projects allow combinations in infinite ways.


## Custom is Standard at Berliner.



## Budapest, Hungary Városliget



## Bergen, Norway

## Nygårdsparken

Nygardsparken - this is the name of the biggest public park in Bergen, Norway. The park is located in the center of the city and was renewed through various renovation
measures. Throughout the renovation process, it was crucial for the city to create activimeasures. Throughout the renovation process, it was crucial for the city to create activi-
ties and a safe space for children and young teenagers at the same time. This notion has now been impressively achieved.

A total of 13 different climbing towers are connected via net tunnels and form a con tiguous climbing landscape that winds up over 200 feet of the tree-covered slope. The and can be reached via Climbing Ropes, Ladders, and Net Plates. To provide more of a challenge, some of the net tunnels inside are equipped with different obstacles. The tunnel or the path is crossed by Climbing Ropes.
In addition to this varied range of activities, which is refined in the lower "A total of part of the climbing landscape by add-on elements such as rubber
membranes at different heights, various horizontal nets, a nest swing 13 different climbing and a Sway Bridge, the users of the playground are offered a spec- towers are connected via tacular view over the roofs of Bergen as they climb a total of 40 feet in the air through the net tunnels.

## 

net tunnels and form a contiguous climbing landscape!"

colored posts, as well as beige ropes, make the system fit wo
derfully into the park's ecosystem. The panels covered in bamb
support this style."That was exactly the goal of the design", says Torstein
gen of Uniqa, an exclusive partner of Berliner in Norway and is co-responsible for the planning and implementation of the climbing world. "Nygardsparken is a 'protected
park', which means that no major changes can be made to the trees or the appearance of the landscape. That's why we coordinated the design and the color choice in close corporation with the relevant authorities.
Not only did the slope present challenges during the installation of this playground but so did the unusual underground situation. "Because the hill in the upper area is
made of solid rock, no pits could be dug and the foundations for the individual posts made of solid rock, no pits could be dug and the foundations for the individual posts
had to be laid above ground", recalls Marius Kotte, Head of Construction \& Development at Berliner Seilfabrik. "The solution was the use of stell reinforcing rods drilled into the rocks. Subsequently, the foundations could be cast around the connectors and thus obtained the necessary stability


# Queensland, Australia 

 Bim'bimba ParkBimbimba Park is located in the middle of the Community Gainsborough, Greens in Queensland, Australia - an explayground has been created The highlight is a 45 foot hig climbing tower made by Berliner Seilfabrik, equipped with two different slides at different heights. The made-to-measure
model takes up the shape of an Australian bottle tree, the stril model takes up the shape of an Australian bottle tree, the strik ing shap


In order to maintain the distinctive shape of the trunk of the Australian

bottle tree, a total of eight posts were bent into the appropriate shape," says Mar-
ius Kotte, Head of Construction \& Development at Berliner Seiffabrik. "Thanks to the
most modern bending machines, we are able to bend tubes up to a diameter of 5.3 inch
with a wall thickness of 0.4 inch in-house and were able to respond to our customers
custom design requests.
the upper area of the tower, the milled pattern shows the foliage of the bottle trees.
 cent nets, which leads climbers through a n the ascent begins over a huge spatial net. On the way up, brane mats, which are incorporated into the spat of rubber memto relax. Those who make it all the way to the top will once again reach you with a fantastic view.

Another exciting access to the tower can be through the almost 115 -feet-long network tunnel. Halfway through
equipped with a rope ladder.

Those who prefer to climb in a horizontal direction will get their money's worth on the Those who prefer to climb in a horizontal direction will get their money's worth on the exciting
levels of climbing being offered. The playground is attractive for all age groups.

A combination of different swings round off the playground in Bim'bimba Park. In addition to a nest swing, which offers fun for several people at the same time, two swing seats for small children are offered here.
"By using bamboo, we not only achieved the natural look we wanted
for the climbing tower but we pats
To top off this extraordinary project, the involved landscape architects received a prize in the Parks and Open Space category at the annual AlLA Queensland Landscape Ar-
"We also took up and implemented the sustainability concept of this special place."

Sankt Englmar, Germany "Waldwipfelweg" in Bavaria

In 2008, the "Waldwipfelweg", a treetop path, a Lower Bavarian family attraction, opened in the Bavarian town of Sankt Englmar. It takes visitors 98 feet above and through the treetops of the Bavarian Forest, offering a magnificent view of the surrounding land-
scape. In 2014, Martin Six, the founder of the Waldwipfelweg, came up with the idea for a forest tower. While planning, the idea of a 170 -feet-high tower with a barrie--free spiral walkway (width 8 '-2", maximum gradient $6 \%$ ), which was to have the shape of a spherical tree, prevailed.
This resulted in a tower whose "trunk" is represented by a huge concrete mast. The mast like a spiral staircase. Six decided also to make the tower more attractive for chil-
dren and to integrate a playground of a special kind.
For the wish of an alternative ascent, Six teamed up with Berliner Seilfabrik. Various play elements such as Tunnels and Bridges playfully connect six levels and thus approx. Berliner, recalls:"The first designs of the tower were fixed and so we designed five net elements in close coordination with the steel constructor to take the climbers from level to level." "From the start of the "treetop", a vertical net ascent with staggered HDPE panels leads to the second level and thus to the first of two intermediate platfo
An inclined net ascent takes the visitors from there to an arched ascent
with inner offset nets, which leads along the outside of the tower at

idea of placing a DNA Tower in the tower came at a somewhat later stage of the planning. To make the instalation of the DNA Tower possible, additional static calculaintermediate platform.

You can balance across the forest tower on a jungle rope in a 38 -feet-long net tunnel at a height of 20 feet. A second arched ascent bridges the way between the last two levels and this time leads up to the viewing platform at a height of about 23 feet inside the tower. There, another unique feature of the tower awaits the visitor

Two small-meshed nets found at the far edge of the platform offer those who dare to step on the net a view 170 feet into the depths. All rope crossing points of the planar
nets as well as the tunnels of Berliner Seilfabrik are pressed with aluminum Ballknots. An international patent has been granted for a new version. "Although I know that our nets are designed for several tons of user load, the step onto the net was a rea challenge. The Managing Owner of Berliner.


Copenhagen, Denmark
Park'n'Play

The playground called Park''Play towers above Copenhagen's harbor scenery in bright red. What is special: it is located 79 feet above sea level on the roof of a parking garage
and thereby sets standards in the way people think about designing public spaces.

This project's challenge was to create centrally located parking facilities that integrate optimally into the surroundings of the modern Nordhavn city district which is characlenge in cooperation with UNO and Berliner Seilfabrik by designing a building that "does not only need space but simultaneously also provides space", explains Kathrin Susanna Gimmel, the leading architect and co-founder of JAJA. The result is a parking garage which has a multifunctional character due to its extraordinary facade and roof design.

Inspired by the staircases on the exterior of the iconic Centre Pompidou in Paris, a flight of stairs rises from the ground floor across the long sections on the north and south side
of the parking garage up to the roof. The red handrail of the stairs continues on the roof and is integrated like a 'red thread' in the various play structures. It thereby serves as a

$$
\begin{aligned}
& \text { torill tors to the asolute highlight of the rooftop playground: a nearly } \\
& 26 \text { feet tall Climbing Pyramid made by Berliner Seilf fabrik. }
\end{aligned}
$$

betcers bin

isting roof structure as a solid anchor without damaging the properties of the roof's cladding", says Marius Kotte, Head of Berliner Seilfabrik''s department of Construction \& evelopment. "The solution was the large number of a total of 16 anchor points. That way, the arising tensile for
structure was minimized."

It is also noteworthy that the structure only has a maximum fall height of almost 7 feet despite its total height of nearly 26 feet. That is thanks to its shape: as the flat nets are wider at the bottom than at the top, a net would always catch you should you fall.
No one doubts that the rooftop playground is a total success."There are always people up here on the roof", says Gimmel, "even on a cold winter's day in December"
"The result is a car park with multifunctional character."



Elstal, Germany
Karls' Potato Chip
Restaurant


The potatoes consist of a steel framework. In each case, two rings are linked together
$\qquad$
$\qquad$
$\qquad$
$\qquad$
$\qquad$

$\qquad$



Geoparc Percé

In summer 2017, the Geoparc de Percé in Quebec, Canada opened the gates to the new indoor playground: a huge, three-dimensional rope net landscape in the shape
of a water world! The idea of the design, which stems from the minds of the architects Groupe BC2 from Montreal, and which was implemented through the collaboration with Berliner Seilfabrik, was to imitate the geographic surroundings. As the town Percé
lies directly on the eastern coast of Canada, where the landscape is massively characterlies directly on the eastern coast of canada, where the andscape is
ized by the steep cliffs and impressive rock inlets, a correspondingly diverse and unique net landscape emerged.
Two black spatial nets, which span the entire



There were also challenges in implementing the climbing landscape. "Enclosed spaces
are often a special challenge regarding the planning, as the space is clearly predefined and thus inflexible", explains Marius Kotte, Architect and Head of is clearly predefined opment in the team of Berliners.""This affects the accuracy of fit of the nets as well as
 Silo

In spring 2016, Karls' Erlebnis-Dorf (Adventure Village) opened new playgrounds at vari-
ous locations. One of them is in Elstal close to Berlin and in Zirkow on Rügen. The two ous locations. One of them is in Elstal close to Berlin and in Zirkow on Rügen. The two
new play structures in Elstal and one in Zirkow are especially spectacular and possibly new play structures in Elstal and one in Zirkow are especially spectacular and possibly
record-breaking. Karls' Climbing Silos are over 43 feet high climbing towers with an almost 4,600 cubic feet size net inside and a slide of almost 56 feet length, which takes the summiteers back to the ground.

The landscape architect in charge, Ute Hoffmann, describes: "The idea for Karls' climbing silo developed in our Karls' planning group from various requirements. On the one hand, we wanted to create something unique for the older kids as well, as we all have
children of our own, who have partially"outgrown"the normal playgrounds for kids. My own sons for example are 12 and 14 years old." A net is the perfect base for this. Climbing in a three-dimensional space not only challenges and encourages the kids, but it also improves their psychomotor abilities along with their three-dimensional imaginative power. A rope is the suitable playmate. It reacts to the movement of the kids.
She then explained: "The further challenge was to create a great attraction in a small space. The existing 39 -feet-high fre-fighting water tank was to be included thematically. As we like to integrate common village structures in
Karls Adventure villages, we invented the design of the twin
Karls' Adventure Villages, we invented the design of the twin
silo towers. The Climbing Silo was to look as if it were still
silo towers. The Climbing Silo was to look as if it were still
under construction and therefore very airy. This in-
creases the height adventure for the kids and the
creases the height adventuru efor the kids and the
guests on the courtyard terraces, who are fully

"We wanted to create something unique for the older kids as well."

farrik atte, architect at Berliner Seifabrik and Head of Construction \& Devel-
opment, explicitly names the height of the
unit as a special challenge. "We had to mak
 sure that it was possible to connect the parts
without big measuring tolerances, as the net dos
 42 feet long poles $D$ he wa a the length of the posts, a mount ang by simply positioning and screwing together wasts not possible. In addi-

$$
\begin{aligned}
& \text { simply positioning and screwing together was not possible. In addi- } \\
& \text { tion, this kind of net has never been built before. For the enet, connecting de- } \\
& \text { tails between the tightening bell and the poles had to be developed. The net is hung }
\end{aligned}
$$ said Marius Kotte.

"Concerning the slide, the dificulty was to manage the run in such a way that the net tunnel was bypassed and the required space for the landing did not exceed the existing area and the maximum permitted incline was adhered to. For this reason, the slide has
a sharp bend in it after passing the tunnel. The last piece has an incline of almost $40^{\circ}$ a sharp bend in it after passing the tunnel. The last piece has an incline of almost $40^{\circ}$
(usual are $30-35^{\circ}$. The real goal of the climbing adventure is the tube slide, which fits perfectly into the complete picture with its rusty look." says Ute Hoffmann.

Marius Kotte explained:"This rusty look of the poles developed without additional work
all by itself and naturally and is only on the surface. On simple steel, so-called flash rust all by itself and naturally and is only on the surface. On simple steel, so-called flash rust
builds up quickly and only makes clothes dirty, nothing more In order to avoid corrobuilds up quickly and only makes clothes dirty, nothing more. In order to avoid cons in the foundation, an epoxy coating was applied, as the vulnerability for rust is ex-
sion tremely high in this place. The poles have a thicker walling than they statically need in order to be definitely on the safe side regarding this aspect. The rusty look of the slide, which is really made from stainless steel, is achieved through a foil that is wetted with metal particles. These particles also build flash rust and make the slide look old". At the opening the kids took over command and took the climbing tower by storm. And Ms.
Hoffmann is enthusiastic, too: "We think that Karls' Climbing Silo is very well done and Hoffmann is enthusiastic, too:" "We think that Karls Climbing silo is very well If done aedly
was implemented by Berliner Seilfabrik in a unique way with no look alike. It fits really well into our playing concept"






[^0]:    Berliner HodgePodge

[^1]:    Berliner CombiNation

